

Garant

Aluiking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 100/6mm

**Order data**

Order number	214515 100/6
GTIN	4045197610706
Item class	21P

Description**Version:**

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Technical description

Adjustment screw	219892
suitable indexable insert	BG.. 15L5..
Clamping studs	219893
Pin tightening screw	219894 (3AF; 5.0 Nm)
Overall length L_{tot}	50 mm
Mounting bore Ø	32 mm
Cutting edge Ø D_c	100 mm

Inserts adjustable	2
Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Clamping bolt	219893
Adjustment screw	219892
Pin tightening screw	219894