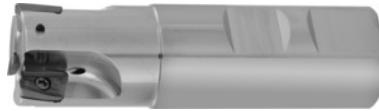




Indexable milling cutter 90° MEC11T, Weldon shank, Ø D / number of teeth Z: 20/3L mm



Order data

Order number	227305 20/3L
GTIN	4960664406531
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Through-coolant: yes

Cutting edge Ø D_C: 20 mm

Number of cutting edges Z: 3

maximum cutting depth a_{p,max}: 10 mm

Overhang L₁: 26 mm

Overall length L_{tot}: 68 mm

Shank Ø D_s h6: 16 mm

Technical description

suitable indexable insert	BD.. 11T3
maximum cutting depth a _{p,max}	10 mm
Overhang L ₁	26 mm
Insert screw	229708 (T8; 1.2 Nm)
Cutting edge Ø D _C	20 mm
Overall length L _{tot}	68 mm
Shank Ø D _s h6	16 mm
Number of cutting edges Z	3

Ramping length L for α_{\max}	13 mm
Circular interpolation milling $\varnothing D_{\max}$	38 mm
Circular interpolation milling $\varnothing D_{\min}$	29 mm
Ramping angle α_{\max}	0.88 °
$\varnothing D_3$	14 mm
Shank type	Weldon shank
Setting angle κ	90 °
Milling application	Circular milling
Milling application	End milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
----------------	--------