

Garant

Aluking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 40/2mm



Order data

Order number	214515 40/2
GTIN	4045197610669
Item class	21P

Description

Version:

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Technical description

Mounting bore Ø	16 mm
suitable indexable insert	BG.. 15L5..
Cutting edge Ø D _c	40 mm
Overall length L _{tot}	40 mm
Pin tightening screw	219894 (3AF; 5.0 Nm)
Clamping studs	219893
Number of cutting edges Z	2
Shank type	with bore

Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Pin tightening screw	219894
Adjustment screw	219892
Clamping bolt	219893