

Garant
Milling insert 90°, HB7720, maximum milling depth S_{max} : 0,9mm

Order data

Order number	217490 0,9
GTIN	4045197217462
Item class	21C

Technical description

Insert thickness E	2.34 mm
maximum milling depth S_{max}	0.9 mm
Type	04
Number of cutting edges Z	3
External \varnothing D	7.9 mm
Grade	HB7720
Type of product	Cutter insert for circular milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N

Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	400 m/min	N
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	80 m/min	P
Steel < 55 HRC	suitable only under restricted conditions	60 m/min	H
Steel < 60 HRC	suitable only under restricted conditions	45 m/min	H
Steel < 65 HRC	suitable only under restricted conditions	35 m/min	H
Steel < 67 HRC	suitable only under restricted conditions	30 m/min	H
INOX < 900 N/mm ²	suitable only under restricted conditions	130 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	120 m/min	M
Ti > 850 N/mm ²	suitable	100 m/min	S
GG(G)	suitable only under restricted conditions	120 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		