


**90° indexable milling cutter MECH11, Weldon shank, Ø D / Z<sub>eff</sub>: 40/4mm**

**Order data**

Order number	227453 40/4
GTIN	4960664526345
Item class	250

**Description**
**Version:**

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths  $a_e$  can be achieved with the same cutting depth  $a_p$ . High productivity even on machines with low spindle power.

**Technical description**

Insert screw	229708 (T8; 1.2 Nm)
maximum cutting depth $a_{p,max}$	55 mm
Cutting edge Ø $D_c$	40 mm
Overall length $L_{tot}$	126 mm
ISO code indexable insert	BDMT 11T308
suitable indexable insert	BDMT 11T308
Overhang $L_1$	64 mm
Shank Ø $D_s$ h6	32 mm
Number of effective inserts $Z_{eff}$	4
Number of indexable inserts	24
Shank type	Weldon shank
Setting angle $\kappa$	90 degrees
Milling application	End milling

Through-coolant	yes
Type of product	End / face mill

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## Accessories

Clamping screw	229708
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