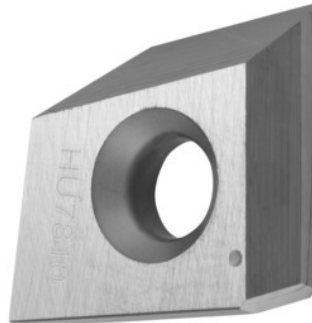


Garant**BGHX 15L5 PCFR, HU7810, Type: ALU****Order data**

Order number	214525 ALU
GTIN	4045197608130
Item class	21B

Description**Version:**

Precision ground carbide indexable inserts, ideal for machining thin-walled aluminium material.

Note:

Standard application values for $a_e = 1 \times D$ / $a_p = 5$ mm, $a_{p \max} = 10$ mm.

Feed f_z per tooth: 0.25 mm

Technical description

Type	ALU
Feed f_z per tooth	0.25 mm
ISO code indexable insert	BGHX 15L5 PCFR
Grade	HU7810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	750 m/min	N
Aluminium (short chipping)	suitable	750 m/min	N
Alu > 10% Si	suitable	300 m/min	N
wet maximum	suitable		
dry	suitable		