



Indexable milling cutter 90° MEC11T, with bore, Ø D / number of teeth Z: 100/9mm



Order data

Order number	227310 100/9
GTIN	4960664489336
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Technical description

maximum cutting depth $a_{p,max}$	10 mm
Mounting bore Ø	32 mm
Insert screw	229708 (T8; 1.2 Nm)
Overall length L_{tot}	55 mm
suitable indexable insert	BD.. 11T3
Cutting edge Ø D_c	100 mm
Number of cutting edges Z	9
Ramping angle α_{max}	0.12 degrees

Ramping length L for α_{\max}	93 mm
Circular interpolation milling $\varnothing D_{\min}$	194 mm
Circular interpolation milling $\varnothing D_{\max}$	198 mm
$\varnothing D_3$	94 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
----------------	--------