


BDGT 11T308 FR-JA, GW25, Type: ALU

Order data

Order number	227327 ALU
GTIN	4960664457861
Item class	25A

Description
Note:

Standard application values for $a_e = 0.3 \times D$. Exactly 90° up to $a_p = 5.5$ mm.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.05 – 0.33 mm

Technical description

Type	ALU
Feed f_z per tooth	0.05 – 0.33 mm
Corner radius	0.8 mm
ISO code indexable insert	BDGT 11T308 FR-JA
Grade	GW25
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	700 m/min	N
Aluminium (short chipping)	suitable	500 m/min	N
Alu > 10% Si	suitable	250 m/min	N
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		