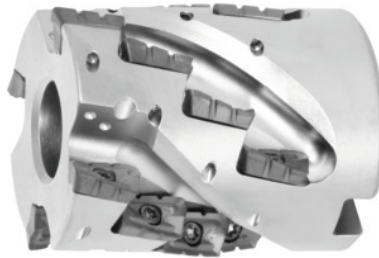




90° indexable milling cutter MECH11, with bore, Ø D/Zeff: 40/4mm



Order data

| | |
|--------------|---------------|
| Order number | 227455 40/4 |
| GTIN | 4960664526390 |
| Item class | 250 |

Description

Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths a_e can be achieved with the same cutting depth a_p . High productivity even on machines with low spindle power.

Technical description

| | |
|---------------------------------------|---------------------|
| ISO code indexable insert | BDMT 11T308 |
| Overall length L_{tot} | 50 mm |
| suitable indexable insert | BDMT 11T308 |
| maximum cutting depth $a_{p\ max}$ | 37 mm |
| Cutting edge $\varnothing D_c$ | 40 mm |
| Mounting bore \varnothing | 16 mm |
| Number of effective inserts Z_{eff} | 4 |
| Insert screw | 229708 (T8; 1.2 Nm) |
| Number of indexable inserts | 16 |
| Shank type | with bore |

| | |
|------------------------|-----------------|
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Through-coolant | no |
| Type of product | End / face mill |

Accessories

| | |
|----------------|--------|
| Clamping screw | 229708 |
|----------------|--------|