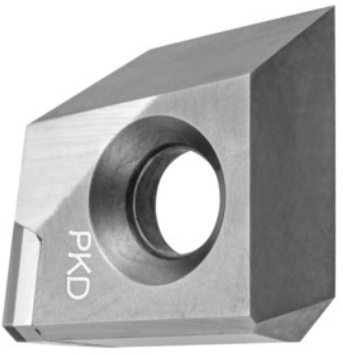
Garant

BGHX 15L5 PCER, PCD, Type: ALU



Order data

Order number	214540 ALU
GTIN	4045197608161
Item class	21L

Description

Version:
With additional wide smooth flat chamfer.
Application:
For high cutting speeds and high surface quality. Preferably for use in adjustable insert seatings. Different types of inserts can be mixed.
Note:
Standard application values for $a_e = 1 \times D$ / $a_p = 3$ mm, $a_{p\,max} = 5$ mm.
Feed f_z per tooth: 0.25 mm

Technical description

Type	ALU
Feed f_z per tooth	0.25 mm
ISO code indexable insert	BGHX 15L5 PCER
Grade	PCD
Tool material	PCD

Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	3500 m/min	N
Aluminium (short chipping)	suitable	3500 m/min	N
Alu > 10% Si	suitable	1000 m/min	N
GRP	suitable	1000 m/min	N
CRP	suitable	1000 m/min	N
Graphite	suitable	500 m/min	N
wet maximum	suitable		
dry	suitable		