


**90° indexable milling cutter MECH11, Plain shank, Ø D / Zeff: 32/4mm**

**Order data**

Order number	227450 32/4
GTIN	4960664503766
Item class	250

**Description**
**Version:**

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths  $a_e$  can be achieved with the same cutting depth  $a_p$ . High productivity even on machines with low spindle power.

**Technical description**

Number of effective inserts $Z_{eff}$	4
Shank Ø $D_s$ h6	32 mm
Insert screw	229708 (T8; 1.2 Nm)
Cutting edge Ø $D_c$	32 mm
Overhang $L_1$	55 mm
suitable indexable insert	BDMT 11T308
maximum cutting depth $a_{p,max}$	46 mm
Overall length $L_{tot}$	140 mm
ISO code indexable insert	BDMT 11T308
Number of indexable inserts	20
Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling

Through-coolant	yes
Type of product	End / face mill

---

## Accessories

Clamping screw	229708
----------------	--------