

Garant

Aluking indexable face / shoulder mill 90° HPC, with bore, Ø D / number of teeth Z: 80/5mm



Order data

Order number	214515 80/5
GTIN	4045197610690
Item class	21P

Description

Version:

Tangential indexable face/shoulder mill for milling **exact 90° corners**. Cutters partially adjustable in the vertical sense for very high accuracies. Precise insert seating thanks to clamping stud locking.

Technical description

Cutting edge Ø D _c	80 mm
suitable indexable insert	BG.. 15L5..
Overall length L _{tot}	50 mm
Pin tightening screw	219894 (3AF; 5.0 Nm)
Clamping studs	219893
Mounting bore Ø	27 mm
Adjustment screw	219892

Inserts adjustable	1
Number of cutting edges Z	5
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	HPC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Pin tightening screw	219894
Clamping bolt	219893
Adjustment screw	219892