



Indexable milling cutter 90° MEC11T, with threaded shank, Ø D / number of teeth Z: 20/3mm



Order data

Order number	227315 20/3
GTIN	4960664672912
Item class	250

Description

Description:

MEC11T mill type with higher stability due to lower number of cutters than MECX. This enables higher feed rates per cutter.

Technical description

suitable indexable insert	BD.. 11T3
Overall length L_{tot}	30 mm
Mounting thread M	M10
maximum cutting depth $a_{p\ max}$	10 mm
Cutting edge $\varnothing D_c$	20 mm
Insert screw	229708 (T8; 1.2 Nm)
Number of cutting edges Z	3
Circular interpolation milling $\varnothing D_{max}$	38 mm
Circular interpolation milling $\varnothing D_{min}$	34 mm
Ramping angle α_{max}	0.88 degrees
Ramping length L for α_{max}	13 mm
$\varnothing D_3$	14 mm

Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Ramping
Milling application	Circular milling
Milling application	End milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Clamping screw	229708
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