

Garant
**Indexable thread mill, Weldon shank, Effective \varnothing DW / Overhang L1:
30/92mm**

Order data

Order number	218000 30/92
GTIN	4045197411860
Item class	21R

Description
Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- For universal use cutting left-hand and right-hand threads.
- No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Note:

Version with double HB drive flat.

Technical description

Shank \varnothing D _s	25 mm
Insert size	27
Overhang L ₁	92 mm
Effective \varnothing D	30 mm
Clamping screw	219925
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	150 mm
Shank type	Weldon shank

Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219925
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