

**Garant**
**High performance indexable thread mill, Weldon shank, Effective  $\varnothing D$  / Overhang L1: 36/65mm**

**Order data**

Order number	218050 36/65
GTIN	4045197447197
Item class	21R

**Description**
**Version:**

**HPC thread milling cutters for reduced machining times.**

**Application:**

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

**Note:**

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.  
Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

**Technical description**

Overhang L <sub>1</sub>	65 mm
Effective $\varnothing D$	36 mm
Shank $\varnothing D_s$	32 mm
Insert size	41
Clamping screw	219928
Overall length L <sub>tot</sub>	128 mm
Fixing screw	219927
Number of cutting edges Z	4
Number of clamping slots	4

Shank type	Weldon shank
Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

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## Accessories

Clamping screw	219928
Clamping screw	219927