

Indexable thread mill, Weldon shank, Effective Ø DW / Overhang L1: 11,5/12mm



Order data

Order number	218000 11,5/12
GTIN	4045197411808
Item class	21R

Description

Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- · For threads in through holes and blind holes.
- · For universal use cutting left-hand and right-hand threads.
- · No chip clearance problems, since only short chips are produced.
- · Low cutting pressure.

Technical description

Overhang L ₁	12 mm
Clamping screw	219923
Effective Ø D	11.5 mm
Shank Ø D _s	12 mm
Insert size	11
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	70 mm
Shank type	Weldon shank
Application for type of drilling	Blind hole

Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw 219923