

Indexable thread mill, Weldon shank, Effective Ø DW / Overhang L1: 37/58mm



Order data

Order number	218000 37/58
GTIN	4045197411877
Item class	21R

Description

Application:

- · For parallel internal and external threads; other inserts and taper thread tools available on request.
- · For threads in through holes and blind holes.
- · For universal use cutting left-hand and right-hand threads.
- · No chip clearance problems, since only short chips are produced.
- · Low cutting pressure.

Note:

Version with double HB drive flat.

Technical description

Overhang L ₁	58 mm
Shank Ø D _s	32 mm
Effective Ø D	37 mm
Clamping screw	219925
Insert size	27
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	120 mm



Shank type	Weldon shank
Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw 219925