

Garant
**High performance indexable thread mill, Weldon shank, Effective $\varnothing D$ /
Overhang L1: 16/28mm**

Order data

| | |
|--------------|---------------|
| Order number | 218050 16/28 |
| GTIN | 4045197447166 |
| Item class | 21R |

Description
Version:

HPC thread milling cutters for reduced machining times.

Application:

For general use on **right-hand and left-hand internal and external threads**. For threads in **through holes** and **blind holes**.

Note:

Thread mill No. 218050 sizes 17/26 and 17/36 suitable for pitches up to and including 2.5 mm.
Thread mill No. 218050 sizes 30/65 suitable for pitches up to < 5.

Technical description

| | |
|---------------------------------|--------------|
| Effective $\varnothing D$ | 16 mm |
| Overall length L _{tot} | 83 mm |
| Overhang L ₁ | 28 mm |
| Fixing screw | 219926 |
| Insert size | 24 |
| Shank $\varnothing D_s$ | 20 mm |
| Number of cutting edges Z | 2 |
| Number of clamping slots | 2 |
| Shank type | Weldon shank |

| | |
|----------------------------------|--------------------------|
| Application for type of drilling | Blind hole |
| Application for type of drilling | Through hole |
| Cutting direction | left-hand and right-hand |
| Through-coolant | yes |
| Type of product | thread milling cutter |

Accessories

| | |
|----------------|--------|
| Clamping screw | 219926 |
|----------------|--------|