Garant

Indexable thread mill, Weldon shank, Effective Ø DW / Overhang L1: 11,5/20mm



Order data

| Order number | 218000 11,5/20 |
|--------------|----------------|
| GTIN | 4045197411815 |
| Item class | 21R |

Description

Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- \cdot For universal use cutting left-hand and right-hand threads.
- · No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Technical description

| Shank Ø D _s | 20 mm |
|---------------------------|--------------|
| Clamping screw | 219923 |
| Insert size | 11 |
| Effective Ø D | 11.5 mm |
| Overhang L ₁ | 20 mm |
| Number of cutting edges Z | 1 |
| Number of clamping slots | 1 |
| Overall length L | 85 mm |
| Shank type | Weldon shank |

| Application for type of drilling | Blind hole |
|----------------------------------|--------------------------|
| Application for type of drilling | Through hole |
| Cutting direction | left-hand and right-hand |
| Through-coolant | yes |
| Type of product | thread milling cutter |

Accessories

Clamping screw

219923