

Garant
**Indexable thread mill, Weldon shank, Effective Ø DW / Overhang L1:
17/22mm**

Order data

Order number	218000 17/22
GTIN	4045197411822
Item class	21R

Description
Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- For universal use cutting left-hand and right-hand threads.
- No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Technical description

Clamping screw	279810 5
Overhang L ₁	22 mm
Insert size	16
Shank Ø D _s	16 mm
Effective Ø D	17 mm
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	90 mm
Shank type	Weldon shank
Application for type of drilling	Blind hole

Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter