

Indexable thread mill, Weldon shank, Effective Ø DW / Overhang L1: 20/43mm



Order data

Order number	218000 20/43
GTIN	4045197411839
Item class	21R

Description

Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- · For threads in through holes and blind holes.
- · For universal use cutting left-hand and right-hand threads.
- · No chip clearance problems, since only short chips are produced.
- · Low cutting pressure.

Technical description

Clamping screw	279810 5
Insert size	16
Shank Ø D _s	20 mm
Effective Ø D	20 mm
Overhang L ₁	43 mm
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	95 mm
Shank type	Weldon shank
Application for type of drilling	Blind hole

Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter