

Garant**Indexable thread mill, Weldon shank, Effective \varnothing DW / Overhang L1:
22/25mm****Order data**

Order number	218000 22/25
GTIN	4045197411846
Item class	21R

Description**Application:**

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- For universal use cutting left-hand and right-hand threads.
- No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Note:

Version with double HB drive flat.

Technical description

Clamping screw	279810 5
Insert size	16
Overhang L ₁	25 mm
Effective \varnothing D	22 mm
Shank \varnothing D _s	25 mm
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	125 mm

Shank type	Weldon shank
Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter