

Garant
**Indexable thread mill, Weldon shank, Effective \varnothing DW / Overhang L1:
30/52mm**

Order data

Order number	218000 30/52
GTIN	4045197411853
Item class	21R

Description
Application:

- For parallel internal and external threads; other inserts and taper thread tools available on request.
- For threads in through holes and blind holes.
- For universal use cutting left-hand and right-hand threads.
- No chip clearance problems, since only short chips are produced.
- Low cutting pressure.

Note:

Version with double HB drive flat.

Technical description

Effective \varnothing D	30 mm
Insert size	27
Shank \varnothing D _s	25 mm
Overhang L ₁	52 mm
Clamping screw	219925
Number of cutting edges Z	1
Number of clamping slots	1
Overall length L	110 mm

Shank type	Weldon shank
Application for type of drilling	Blind hole
Application for type of drilling	Through hole
Cutting direction	left-hand and right-hand
Through-coolant	yes
Type of product	thread milling cutter

Accessories

Clamping screw	219925
----------------	--------