

Garant
GARANT Softcut® HSI, Weldon shank, Ø D / number of teeth Z: 32/4mm


Order data

Order number	214902 32/4
GTIN	4045197674418
Item class	210

Description

Version:

Wear-resistant heat-treated steel with corrosion-inhibiting coating. Precise indexable insert seating by use of appropriate torque. Wide and close tooth pitches for individual milling strategies.

Application:

Particularly suitable for machines with lower drive power and for machining at greater depths and small entry diameters.

Note:

For exact 90° corners, select $a_p = 6$ mm.

To use all **4 cutting edges**, the insert must **always be turned in the direction shown (anticlockwise)**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 8IP**.

Technical description

Overall length L_{tot}	105 mm
Shank $\varnothing D_s$ h6	32 mm
Pack of insert screws	219863 (8IP; 2.2 Nm)
Cutting edge $\varnothing D_c$	32 mm
Overhang L_1	45 mm
maximum cutting depth $a_{p,max}$	6 mm
suitable indexable insert	SO.. 0836..

Number of cutting edges Z	4
Series	Softcut®
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10 pieces	219863