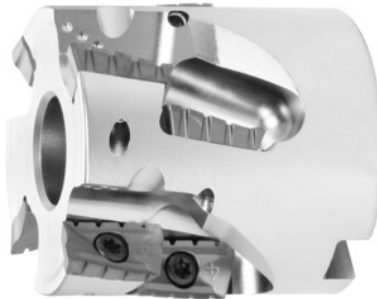




90° indexable milling cutter MECH17, with bore, $\varnothing D$ / Zeff: 80/6mm



Order data

Order number	227655 80/6
GTIN	4960664579297
Item class	250

Description

Version:

Notched indexable inserts reduce the cutting forces and vibration. Comparatively larger cutting widths a_e can be achieved with the same cutting depth a_p .

Technical description

Mounting bore \varnothing	32 mm
Overall length L_{tot}	85 mm
maximum cutting depth $a_{p,max}$	59 mm
suitable indexable insert	BD.. 1704
ISO code indexable insert	BDMT 170408
Insert screw	229709 (T15; 3.5 Nm)
Number of effective inserts Z_{eff}	6
Cutting edge $\varnothing D_c$	80 mm
Number of indexable inserts	24
Shank type	with bore

Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	no
Type of product	End / face mill

Accessories

Clamping screw	229709
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