


CNMG 120404, Grade: CCX

Order data

Order number	250102 CCX
GTIN	4960664900602
Item class	25E

Description

CNMG 120404 CCX Grade: CCX
 Chip breaker: PP
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 210 - 450 m/min

Technical description

Tool material	Cermet
Number of changes/inserts	4
Main application	P
Cutting speed v_c main application	210 - 450 m/min
Coating	coated
Corner radius	0.4 mm
Chip breaker	PP

Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	continuous
ISO code indexable insert	CNMG 120404
Finishing/roughing assignment	Finishing
Grade	CCX
Feed f	0.05 - 0.35 mm/rev.
Type of product	Indexable insert for turning