


CNMG 120408, Grade: CCX

Order data

Order number	250104 CCX
GTIN	4960664900619
Item class	25E

Description

CNMG 120408 CCX Grade: CCX
 Chip breaker: PP
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 210 - 450 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	PP
Cutting speed v_c main application	210 - 450 m/min
Cutting conditions	continuous
Tool material	Cermet
Number of changes/inserts	4
Corner radius	0.8 mm

Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120408
Main application	P
Grade	CCX
Coating	coated
Feed f	0.05 - 0.35 mm/rev.
Type of product	Indexable insert for turning