


VNMG 160408, Grade: CCX

Order data

Order number	251754 CCX
GTIN	4960664900961
Item class	25E

Description

VNMG 160408 CCX Grade: CCX
 Chip breaker: PP
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 210 - 450 m/min

Technical description

Chip breaker	PP
Corner radius	0.8 mm
Number of changes/inserts	4
Coating	coated
Cutting depth a_p	0.2 - 1.5 mm
Main application	P
Feed f	0.05 - 0.3 mm/rev.

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Grade	CCX
Tool material	Cermet
Cutting speed v_c main application	210 - 450 m/min
ISO code indexable insert	VNMG 160408
Type of product	Indexable insert for turning