


**TNMG 160408, Grade: CCX**

**Order data**

Order number	251474 CCX
GTIN	4960664900404
Item class	25E

**Description**

TNMG 160408 CCX Grade: CCX  
 Chip breaker: PP  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 210 - 450 m/min

**Technical description**

Grade	CCX
ISO code indexable insert	TNMG 160404
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Cermet
Chip breaker	PP
Corner radius	0.4 mm
Cutting speed $v_c$ main application	210 - 450 m/min

Number of changes/inserts	6
Main application	P
Feed f	0.05 - 0.35 mm/rev.
Cutting depth $a_p$	0.2 - 1.5 mm
Coating	coated
Type of product	Indexable insert for turning