


WNMG 080404, Grade: CCX

Order data

Order number	252012 CCX
GTIN	4960664901142
Item class	25E

Technical description

Cutting speed v_c main application	210 - 450 m/min
Chip breaker	PP
Number of changes/inserts	6
Coating	coated
Main application	P
Cutting conditions	continuous
ISO code indexable insert	WNMG 080404
Feed f	0.05 - 0.35 mm/rev.
Grade	CCX
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Cermet

Cutting depth a_p	0.2 - 1.5 mm
Type of product	Indexable insert for turning