


CC.T 09T304, Grade: CCX

Order data

Order number	260097 CCX
GTIN	4960664911226
Item class	25E

Description

CC.T 09T304 CCX Grade: CCX
 Chip breaker: PP
 Tolerance: M
 Cutting depth a_p : 0.1 - 0.8 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 310 m/min

Technical description

Grade	CCX
Cutting speed v_c main application	120 - 310 m/min
Tolerance	M
Number of changes/inserts	2
Cutting conditions	continuous
Chip breaker	PP
Main application	P

Cutting depth a_p	0.1 - 0.8 mm
Tool material	Cermet
Coating	coated
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 09T304
Corner radius	0.4 mm
Feed f	0.05 - 0.3 mm/rev.
Type of product	Indexable insert for turning