


**CCMT 09T308, Grade: CCX**

**Order data**

Order number	260098 CCX
GTIN	4960664911233
Item class	25E

**Description**

CCMT 09T308 CCX Grade: CCX

Chip breaker: PP

Tolerance: M

Cutting depth  $a_p$ : 0.1 - 0.8 mm

Feed  $f$ : 0.05 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 310 m/min

**Technical description**

Number of changes/inserts	2
Tolerance	M
Feed $f$	0.05 - 0.3 mm/rev.
Grade	CCX
Coating	coated
ISO code indexable insert	CCMT 09T308
Finishing/roughing assignment	Finishing

Chip breaker	PP
Corner radius	0.8 mm
Cutting conditions	continuous
Main application	P
Cutting depth $a_p$	0.1 - 0.8 mm
Cutting speed $v_c$ main application	120 - 310 m/min
Tool material	Cermet
Type of product	Indexable insert for turning