


DC.T 070202, Grade: CCX


Order data

Order number	260381 CCX
GTIN	4960664911554
Item class	25E

Description

Technical description

ISO code indexable insert	DCMT070202
Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Main application	P
Tool material	Cermet
Chip breaker	PP
Cutting speed v_c main application	150 - 370 m/min
Corner radius	0.2 mm
Cutting depth a_p	0.1 - 1 mm
Finishing/roughing assignment	Finishing
Tolerance	M

Coating	coated
Grade	CCX
Number of changes/inserts	2
Type of product	Indexable insert for turning