


CC.T 09T302, Grade: CCX

Order data

Order number	260096 CCX
GTIN	4960664911219
Item class	25E

Description

CC.T 09T302 CCX Grade: CCX
 Chip breaker: PP
 Tolerance: M
 Cutting depth a_p : 0.1 - 0.8 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 310 m/min

Technical description

Feed f	0.05 - 0.3 mm/rev.
ISO code indexable insert	CCMT 09T302
Coating	coated
Grade	CCX
Corner radius	0.2 mm
Cutting depth a_p	0.1 - 0.8 mm
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Main application	P
Tolerance	M
Cutting speed v_c main application	120 - 310 m/min
Tool material	Cermet
Number of changes/inserts	2
Chip breaker	PP
Type of product	Indexable insert for turning