


VBMT 160408, Grade: CCX

Order data

Order number	261184 CCX
GTIN	4960664912155
Item class	25E

Description

VBMT 160408 CCX Grade: CCX

Chip breaker: PP

Cutting depth a_p : 0.1 - 1 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 140 - 300 m/min

Technical description

Cutting conditions	continuous
Tool material	Cermet
Grade	CCX
ISO code indexable insert	VBMT160408
Cutting speed v_c main application	140 - 300 m/min
Number of changes/inserts	2
Chip breaker	PP

Corner radius	0.8 mm
Coating	coated
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Cutting depth a_p	0.1 - 1 mm
Type of product	Indexable insert for turning