


VBMT 110304, Grade: CCX

Order data

Order number	261174 CCX
GTIN	4960664912124
Item class	25E

Technical description

ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Chip breaker	PP
Main application	P
Coating	coated
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Grade	CCX
Cutting depth a_p	0.1 - 1 mm
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Cutting speed v_c main application	140 - 300 m/min

Tool material	Carbide
Type of product	Indexable insert for turning