


DNMG 150612, Grade: CA315

Order data

Order number	250798 CA315
GTIN	4960664799060
Item class	25E

Technical description

Corner radius	1.2 mm
ISO code indexable insert	DNMG 150612
Grade	CA315
Number of changes/inserts	4
Main application	O
Finishing/roughing assignment	Finishing
Feed f	0.17 - 0.5 mm/rev.
Cutting speed v_c main application	150 - 350 m/min
Chip breaker	KG
Cutting conditions	slightly interrupted
Coating	coated
Tool material	Carbide

Cutting depth a_p	0.5 - 3.6 mm
Type of product	Indexable insert for turning