


CNMG 120404, Grade: CA315

Order data

Order number	250210 CA315
GTIN	4960664798469
Item class	25E

Technical description

Cutting depth a_p	0.5 - 4 mm
Corner radius	0.8 mm
Grade	CA315
Main application	O
Finishing/roughing assignment	Finishing
Chip breaker	KG
Cutting speed v_c main application	150 - 350 m/min
Coating	coated
ISO code indexable insert	CNMG 120408
Tool material	Carbide
Cutting conditions	slightly interrupted
Number of changes/inserts	4

Feed f	0.15 - 0.5 mm/rev.
Type of product	Indexable insert for turning