


**DNMG 150604, Grade: CA315**

**Order data**

Order number	250796 CA315
GTIN	4960664799046
Item class	25E

**Technical description**

Cutting conditions	slightly interrupted
Grade	CA315
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	O
Tool material	Carbide
Chip breaker	KG
Cutting speed $v_c$ main application	150 - 350 m/min
Number of changes/inserts	4
Coating	coated
ISO code indexable insert	DNMG 150604
Feed $f$	0.17 - 0.5 mm/rev.

Cutting depth $a_p$	0.5 - 3.6 mm
Type of product	Indexable insert for turning