


**CNMG 120408, Grade: CA315**

**Order data**

Order number	250212 CA315
GTIN	4960664798476
Item class	25E

**Technical description**

Chip breaker	KG
Cutting conditions	slightly interrupted
Number of changes/inserts	4
Cutting depth $a_p$	0.5 - 4 mm
Main application	O
Corner radius	0.8 mm
Feed $f$	0.15 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Coating	coated
Grade	CA315
ISO code indexable insert	CNMG 120408
Cutting speed $v_c$ main application	150 - 350 m/min

Tool material	Carbide
Type of product	Indexable insert for turning