


CNMG 120412, Grade: CA315

Order data

Order number	250214 CA315
GTIN	4960664798483
Item class	25E

Technical description

Cutting speed v_c main application	150 - 350 m/min
Tool material	Carbide
Grade	CA315
Feed f	0.15 - 0.5 mm/rev.
Corner radius	1.2 mm
Main application	O
Cutting depth a_p	0.5 - 4 mm
Chip breaker	KG
Coating	coated
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120412
Cutting conditions	slightly interrupted

Number of changes/inserts	4
Type of product	Indexable insert for turning