


**SNMG 120408, Grade: CA315**

**Order data**

Order number	251254 CA315
GTIN	4960664799343
Item class	25E

**Technical description**

Main application	O
Feed f	0.15 - 0.5 mm/rev.
Cutting speed $v_c$ main application	150 - 350 m/min
Chip breaker	KG
Tool material	Carbide
Number of changes/inserts	8
Grade	CA315
Coating	coated
ISO code indexable insert	SNMG 120408
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 4 mm

Corner radius	0.8 mm
Type of product	Indexable insert for turning