


**WN.G 080404, Grade: CA315**

**Order data**

Order number	252112 CA315
GTIN	4960664800179
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 4 mm
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 080404
Chip breaker	KG
Grade	CA315
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Tolerance	M
Coating	coated
Main application	O

Feed f	0.15 - 0.5 mm/rev.
Cutting speed $v_c$ main application	150 - 350 m/min
Type of product	Indexable insert for turning