


WN.G 080408, Grade: CA315

Order data

Order number	252114 CA315
GTIN	4960664800186
Item class	25E

Technical description

ISO code indexable insert	WNMG 080408
Grade	CA315
Tool material	Carbide
Corner radius	0.8 mm
Feed f	0.15 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 4 mm
Coating	coated
Main application	O
Chip breaker	KG
Tolerance	M
Number of changes/inserts	6
Finishing/roughing assignment	Finishing

Cutting speed v_c main application	150 - 350 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning