


VNMG 160408, Grade: CA315

Order data

Order number	251824 CA315
GTIN	4960664799961
Item class	25E

Technical description

Coating	coated
Corner radius	0.8 mm
Chip breaker	KG
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Feed f	0.15 - 0.45 mm/rev.
Grade	CA315
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Main application	O
Cutting depth a_p	0.5 - 3.6 mm
Finishing/roughing assignment	Finishing

Cutting speed v_c main application

150 - 350 m/min

Type of product

Indexable insert for turning