


TNMG 160408, Grade: CA315

Order data

Order number	251583 CA315
GTIN	4960664799732
Item class	25E

Technical description

ISO code indexable insert	TNMG 160408
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	CA315
Feed f	0.15 - 0.5 mm/rev.
Main application	O
Cutting depth a_p	0.5 - 3.6 mm
Cutting speed v_c main application	150 - 350 m/min
Coating	coated
Corner radius	0.8 mm
Number of changes/inserts	6
Finishing/roughing assignment	Finishing

Chip breaker	KG
Type of product	Indexable insert for turning