

**CCMT 120408, Grade: CA315****Order data**

Order number	260204 CA315
GTIN	4960664798216
Item class	25E

Technical description

Number of changes/inserts	2
Main application	O
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted
ISO code indexable insert	CCMT 120408
Tool material	Carbide
Grade	CA315
Tolerance	M
Cutting depth a_p	0.5 - 3 mm
Coating	coated

Feed f	0.1 - 0.3 mm/rev.
Chip breaker	GK
Type of product	Indexable insert for turning