


CCMT 120404, Grade: CA315

Order data

Order number	260202 CA315
GTIN	4960664798209
Item class	25E

Technical description

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Chip breaker	GK
Main application	O
Number of changes/inserts	2
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Coating	coated
Tolerance	M
Cutting speed v_c main application	60 - 230 m/min

Feed f	0.1 - 0.3 mm/rev.
Grade	CA315
Type of product	Indexable insert for turning