

**DCMT 070204, Grade: CA315****Order data**

Order number	260483 CA315
GTIN	4960664798643
Item class	25E

**Technical description**

Chip breaker	GK
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 3 mm
Number of changes/inserts	2
Main application	O
Tool material	Carbide
Cutting speed $v_c$ main application	60 - 230 m/min
ISO code indexable insert	DCMT 070204
Tolerance	M
Grade	CA315
Coating	coated
Finishing/roughing assignment	Finishing

Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning