


CC.T 09T304, Grade: CA315

Order data

Order number	260196 CA315
GTIN	4960664798186
Item class	25E

Technical description

Chip breaker	GK
Tool material	Carbide
Tolerance	M
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Main application	O
Coating	coated
Cutting depth a_p	0.5 - 3 mm
ISO code indexable insert	CCMT 09T304
Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.4 mm

Grade	CA315
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning